EO 1-SAA09IT09-001 SHEET OF

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S050234HE Attachment Sheet 11 of 104

JUN 10 107

Find Number: 78K00480 1 ea.

Critical Item: Bus Test Card

Criticality Category: 1S

SYSTEM AREA CRIT TOTAL '

Hypergol Vapor Detection Sys LOA 1S 1

SAA No: 09IT09-001 System/Area: LPS/CCMS/FR1/FR2/CR3/CR4

NASA PMN/ L72-0400-03

Part No: 78K00480 Name: HiM

Mfg/ Drawing/
Part No: 78K00480 Sheet No: MCR7656 VOL III 4.2 (REV CY)

Function: This HIM Critical Item is used in support of a critical user system. It performs bus health checks and monitors power supply voltages.

Critical Failure Mode/Failure Mode No: * Failure Mode - Unsolicited output/09IT09-001.480

* Bus Test Card failures can cause erroneous indications of HIM failures (i.e. Power Fail) causing HIM to be deactivated by the FEP resulting in loss of the data path for the critical system being monitored/controlled.

Failure Cause: Electrical/Electronic failure of LRU piece part

Failure Effect:

Hypergol Vapor Detection
System (LOA)

Loss of output signal will fail to provide the console operator with an input that would indicate a leak in the hypergol propellant servicing system. Loss of the capability to detect a leak during hazardous operations could result in loss of life and/or vehicle. Time to effect:

Immediate. Detection method: Software detects loss of HIM functions.

EO 1-SAA09IT09-001 SHEET OF

Bus Test Card (Continued)

S050234HE Attachment Sheet 12 of 104

JUN 10 1997

ACCEPTANCE RATIONALE

Design: The Bus Test Card was designed per the requirements of the following documents.

- 1. CP09IT0910: General design requirements specification for LPS/CCMS.
- 2. CP09IT0916: Contract end item assembly specifications for HIM for LPS/CCMS.

Test: Rigorous sets of acceptance tests were performed to verify performance and design requirements of the LPS/CCMS. This process occurred on each end item from "In Process Assembly" phase to "Site Acceptance". Master control procedures (MCPs) 78K-M401 and 78K-M701 were utilized for acceptance testing by MMC. Following this acceptance testing IBM performed integrated testing of each set. Test procedures KSC-LPS-IB-086, Book 3 and KSC-LPS-IB-105, Book 5 were utilized.

Hypergol Vapor Detection Sys

- OMRSD File VI Volume 1 requires a sensor functional test prior to each flow. OMI V3542
 Hypergol Vapor Detection System Operations Support (LPS) provides this end-to-end ventication of the system (LPS/HVDS).
- During loading operations, personnel are stationed on the RSS to provide visual monitor.

Inspection: LPS system integrity is continuously monitored by on-line software programs. These programs provide health and status to system operators. OMRSD, File VI requires verification of backup power to be performed every 360 days on the hardware interface module which contains this LRU. OMI C6040 "HIM Preventive Maintenance" satisfies this requirement. Proper HIM operation is verified by each user system as part of the end-to-end verification of their integrated system.

Failure History:

The PRACA Data Base was used for this analyses (timeframe APR. 88 to Sep. 90). There were 4 Problem Reports initiated on Bus Test Cards that relate to failure modes depicted on this CIL sheet. There is a total population of 197 Bus Test Cards installed in various CCMS Station Sets. In the basic SAA the timeframe of Jan. 84 to Mar. 88 was used with 59 Problem Reports identified from a total population of 171 cards installed. Operation use varies from 7 days a week, 24 hours a day to as required.

Operational Use:

Correcting Action:

Troubleshooting required to isolate and replace failed unit.

• Timeframe:

Varies, troubleshooting required.